



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

K10004

Job Sheet 196850



Part No: K10004

Job Qty: 1 pcs ✓

Part Name: Heavy Duty Saddle



Part Weight: 0 lbs

Job Created: 6/24/19

Due Date: 6/26/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV E IPP : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/JLM IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F chg005 DD 10.06.03 verf:JLM IPP REV:G 13.08.21 REMOVED D3428-3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	6/26/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							→ Packaging 1 - 3	THU 6-27-19	Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S194418



Part: K10004

Job No: 196850

Serial No/Batch: S194418

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/27/19

110 QC 4	1 pcs	6/26/19	0.00 0.00	Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
120 Packaging 3-1 - Stock - B4B	1 pcs	6/26/19	0.00 0.00	Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
125 DC - 1 - B4B	1 pcs	6/26/19	0.00 0.00	Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
130 QC 21 - FG	1 pcs	6/26/19	0.00 0.00	Packaging 3 - 36 - B4B		
				DC - 1 - B4B		
				DC - 2 - B4B		
				QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		

Part Op 105 - (Pick Kit)
 Descriptions: 110 - (QC4- 100% Inspect kits for completeness)
 120 - (Identify as per dwg & Stock Location: _____) Location : FG129

Master Unit No 010578

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A ST340	Bolt	16 Ea (16 ea) ✓	105-Packaging 1 - Pick Kit	S158580 ✓
AN5-15A ST343	Bolt 337	32 Ea (32 ea) ✓	105-Packaging 1 - Pick Kit	S17483 ✓
AN5-36A ST342	Bolt ST336	2 Ea (2 ea) ✓	105-Packaging 1 - Pick Kit	S155977 ✓
AN5-42A ST342	Bolt ST336	2 Ea (2 ea) ✓	105-Packaging 1 - Pick Kit	S179152 ✓
AN5-43A OV6004	Bolt ST336	2 Ea (2 ea) ✓	105-Packaging 1 - Pick Kit	S103290 ✓
AN5-45A	Bolt ST335	2 Ea (2 ea) ✓	105-Packaging 1 - Pick Kit	S072699 ✓
D205-641-011 ST636A	Ground Handling Lugs	2 pcs (2 ea) ✓	105-Packaging 1 - Pick Kit	S192748 ✓
D2570 FP001	Bushing	32 pcs (32 ea) ✓	105-Packaging 1 - Pick Kit	S194295 ✓
D3407-041 ST530	Tow Ring	2 pcs (2 ea) ✓	105-Packaging 1 - Pick Kit	S175377 ✓
D3417-5 ST034	Washer	4 pcs (4 ea) ✓	105-Packaging 1 - Pick Kit	S163235 ✓
D3456-1 ST036	Washer	2 pcs (2 ea) ✓	105-Packaging 1 - Pick Kit	S157300 ✓
D5951 ST399	Saddle	2 pcs (2 ea) ✓	105-Packaging 1 - Pick Kit	S170982 ✓
D5953 ST399	Saddle	2 pcs (2 ea) ✓	105-Packaging 1 - Pick Kit	S188834 ✓
D5955 Q23-81?	Saddle	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	S190708
D5957 Q23-40?	Saddle	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	S190508
MS21042L4 ST303	Nut	16 Ea (16 ea) ✓	105-Packaging 1 - Pick Kit	S157064 ✓
MS21042L5 ST303	Nut	40 Ea (40 ea) ✓	105-Packaging 1 - Pick Kit	S181786 ✓
MS21043-4 ST302	Nut	2 Ea (2 ea) ✓	105-Packaging 1 - Pick Kit	S144565 ✓
NAS1149D0563J ST263	Washer	80 Ea (80 ea) ✓	105-Packaging 1 - Pick Kit	S174288 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-51A	16	92	0
	AN5-15A	32	161	0
	AN5-36A	2	114	0
	AN5-42A	2	21	0
	AN5-43A	2	64	0
	AN5-45A	2	14	0
	D205-641-011	2	2	0
	D2570	32	37	0
	D3407-041	2	31	0
	D3417-5	4	59	0
	D3456-1	2	105	0
	D5951	2	10	0
	D5953	2	8	0
	D5955	2	6	0
	D5957	2	8	0
	MS21042L4	16	2,518	0
	MS21042L5	40	533	0
	MS21043-4	2	717	0
	NAS1149D0563J	80	2,392	0

Part Specifications

Specifications could not be found.

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING
LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015
BELL 204	D205-594-021 D205-594-023

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE
FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015 D205-594-021 D205-594-023
D205-641-011	2	2	2
D2570	32	32	32
D3407-041	2	2	2
D3417-5	4	4	4
D3428-3*	1	N/A	1
D3456-1	2	2	2
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
MS21042-4 (OR L4)	16	16	16
MS21042-5 (OR L5)	40	40	40
MS21043-4	2	2	2

*REQUIRED WITH D205-594-011/-013 INSTALLATIONS ON 214 AIRCRAFT ONLY

E	D3407-041 WAS D3407-045; REMOVE D3812-1; REASON: TOW RING IS CHANGED ON D205-634-011/ D204-635-011 SKIDTUBES @ CHG 007 AND D205-634-015 SKIDTUBES @ CHG 006. SEE DSI 9417/9418 @ REV. B	PH	09.01.28
D	D3407-045 WAS D2707-041; D3456-1 WAS AN970-4; MS21043-4 REPLACES MS21042-4 (QTY 2); ADD D3417-5 AND D3812-1; ADD REFERENCE TO D205-594-021/-023	PH	08.09.11
C	ADD D3428-3 PLACARD	PH	05.07.22
B	ADD D2707-041 OPTION	DS	00.11.22
A	NEW ISSUE	DS	00.06.01
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS		
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		K10004	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SADDLE KIT	NTS
DATE	09.01.28	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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